

Date of Revision / Confirmation	1.9.2022			
Name of the Product	Balsamic Vinegar of Modena I.G.P. COD 011			
Composition:	Ingredients	1	Cooked Grape Must	
	Ingredients	2	Wine Vinegar	

Origin of Ingredients	Ingredients	1	From our Vineyards
	Ingredients	2	Free Market

Packaging	Bottles per carton	12	
	Cartons per row	14 Cartons	
	Rows per pallet	Maximum 6 Floors	
	Number of bottles	1008	
	per pallet		
	Type of Bottle	Vecchi Farmacia	
	Volume of bottle	250ml	
	Тар	Mushroom shape tap, thermo-resistant capsule	

Physical chemical properties impacting on Food Security:	Allergens	Sulphites less than 10mg/L	
Treatments and Machining Assembly	Assembly, Ageing, Filtration, Bottling		
Assembly			
Packaging	Cartons of 12 bottles on pallet		
Storage	Warehouse		
Storage period	10 Years		
Instructions for use	Conserve in ambient temperature, with tap closed.		

DURATION OF PRODUCT: Legal: 10 years from packaging



AVERAGE CHEMICAL ANALYSIS

Parameters	Unit of Measure	Method	Average Parameters	Tollerance Min/max
Density at 20° C		Official	1,18	>1,06
Alcoholic strength	% vol/vol	Official	0,12	<1,5%
Reducing sugars	g/I	Official	405.1	
Acidity 'total acetic acid	g/100 ml	Official	6,30	>6%
Total dry extract	g/l	Official	462.2	
Dry extract derived sugars	g/l	Official	58.1	>30
Total Sulphur dioxide	mg/l	Official	<10	0-100
Ash	g/l	Official	8.27	>2.5